Piatto or Piatto+

Use a dressing stone part no. 10020 to dress the Piatto before initial use 1

Make sure your magnetic disc is plane. Control it with a straight edge tool 2

Spread the samples evenly in the sample holder 3

Place the sample holder so that the samples go outside of the Piatto during grinding 4

Use 150-600 RPM

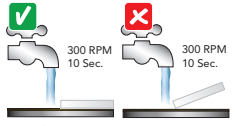
Recommended force settings

	30 mm	40 mm	50 mm
150-450 HV	10 N	20 N	30 N
450-650 HV	15 N	25 N	40 N
650-2000 HV	20 N	30 N	50 N

Discard the Piatto when it is worn to the base metal in the center 5

Dress the Piatto in case of low removal 1

1



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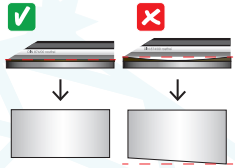
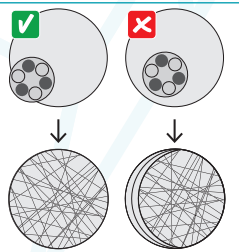


3

4



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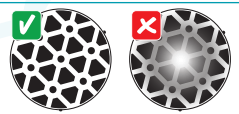

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AKASEL aps
Svogerslev Hovedgade 48
4000 Roskilde
Denmark

phone: +45 57 84 05 01
info@akasel.com
www.akasel.com

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